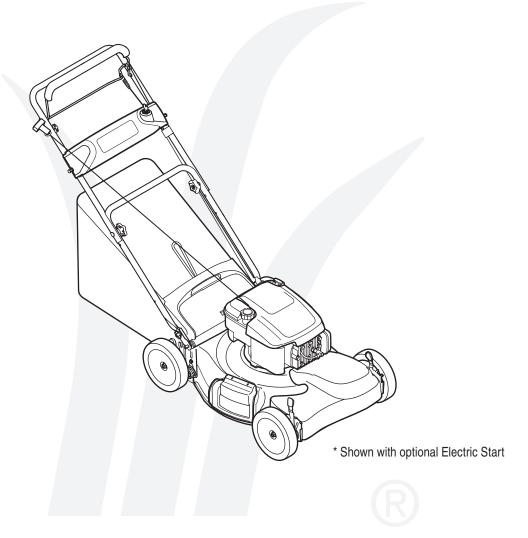
OPERATOR'S MANUAL



21" Rotary Mower — Model Series 460

IMPORTANT READ SAFETY RULES AND INSTRUCTIONS CAREFULLY BEFORE OPERATION

Warning: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-0019.

This Operator's Manual is an important part of your new lawn mower. It will help you assemble, prepare, and maintain the unit for best performance. Please read and understand what it says.

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MTD LLC reserves the right to change product specifications, designs, and equipment without notice and without incurring obligation.

Finding and Recording Model Number

BEFORE ASSEMBLING YOUR NEW EQUIPMENT, please locate the model plate on the equipment and copy the information to the sample model plate provided to the right. You can locate the model plate by standing at the operating position and looking down at the rear of the deck. This information will be necessary to use the manufacturer's web site, to obtain assistance from the Customer Support Department, or when contacting an authorized service dealer.



Customer Support

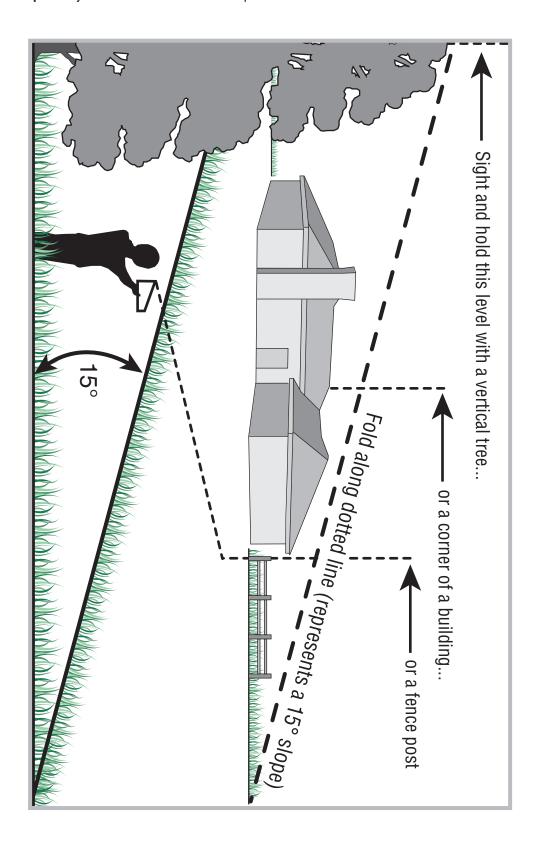
Please do NOT return the unit to the retailer from which it was purchased, without first contacting Customer Support.

If you have difficulty assembling this product or have any questions regarding the controls, operation, or maintenance of this unit, you can seek help from the experts. Choose from the options below:

- Visit www.mtdproducts.com
- Call a Customer Support Representative at 1-800-800-7310.
- The **engine manufacturer** is responsible for all engine-related issues with regards to performance, power-rating, specifications, warranty and service. Please refer to the engine manufacturer's Owner's/Operator's Manual, packed separately with your unit, for more information.

Use this page as a guide to determine slopes where you may not operate safely.

Do not operate your lawn mower on such slopes.





Slope Gauge



WARNING

Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet).

Operate WALK-BEHIND mowers across the face of slopes, never up and down slopes.

2

Safe Operation Practices



WARNING

This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol.

HEED ITS WARNING!

Your Responsibility
Restrict the use
of this power machine
to persons who read,
understand
and follow the warnings
and instructions

and on the machine.

in this manual



WARNING: Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to State of California to cause cancer and birth defects or other reproductive harm.

DANGER: This machine was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

Children

Tragic accidents can occur if operator is not alert to presence of children. Children are often attracted to mower and mowing activity. They do not understand the dangers. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under watchful care of a responsible adult other than the operator.
- 2. Be alert and turn mower off if a child enters the area.
- Before and while moving backwards, look behind and down for small children.
- Use extreme care when approaching blind corners, doorways, shrubs, trees, or other objects that may obscure your vision of a child who may run into the mower.
- Keep children away from hot or running engines. They can suffer burns from a hot muffler.
- Never allow children under 14 years old to operate a power mower. Children 14 years old and over should read and understand operation instructions and safety rules in this manual and should be trained and supervised by a parent.

General Operation

- Read this operator's manual carefully in its entirety before attempting to assemble this machine. Read, understand, and follow all instructions on the machine and in the manual(s) before operation. Be completely familiar with the controls and the proper use of this machine before operating it. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
- 2. This machine is a precision piece of power equipment, not a plaything. Therefore, exercise extreme caution at all times. Your unit has been designed to perform one job: to mow grass. Do not use it for any other purpose.
- 3. Never allow children under 14 years old to operate this machine. Children 14 years old and over should read and understand the instructions in this manual and should be trained and supervised by a parent. Only responsible individuals who are familiar with these rules of safe operation should be allowed to use this machine.
- 4. Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys and other foreign objects, which could be tripped over or picked up and thrown by the blade. Thrown objects can cause serious personal injury. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction, which may cause discharged material to ricochet back toward the operator.
- To help avoid blade contact or a thrown object injury, stay in operator zone behind handles and keep children, bystanders, helpers and pets at least 75 feet from mower while it is in operation. Stop machine if anyone enters area.

- Always wear safety glasses or safety goggles during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
- Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Shirts and pants that cover the arms and legs and steel-toed shoes are recommended. Never operate this machine in bare feet, sandals, slippery or light-weight (e.g. canvas) shoes.
- 8. Do not put hands or feet near rotating parts or under cutting deck. Contact with blade can amputate hands and feet.
- 9. A missing or damaged discharge cover can cause blade contact or thrown object injuries.
- 10. Many injuries occur as a result of the mower being pulled over the foot during a fall caused by slipping or tripping. Do not hold on to the mower if you are falling; release the handle immediately.
- 11. Never pull the mower back toward you while you are walking. If you must back the mower away from a wall or obstruction first look down and behind to avoid tripping and then follow these steps:
 - a. Step back from mower to fully extend your arms.
 - b. Be sure you are well balanced with sure footing.
 - c. Pull the mower back slowly, no more than half way toward you.
 - d. Repeat these steps as needed.
- 12. Do not operate the mower while under the influence of alcohol or drugs.
- 13. Do not engage the self-propelled mechanism on units so equipped while starting engine.
- 14. The blade control handle is a safety device. Never attempt to bypass its operation. Doing so makes the safety device inoperative and may result in personal injury through contact with the rotating blade. The blade control handle must operate easily in both directions and automatically return to the disengaged position when released.
- 15. Never operate the mower in wet grass. Always be sure of your footing. A slip and fall can cause serious personal injury. If you feel you are losing your footing, release the blade control handle immediately and the blade will stop rotating within three seconds.
- 16. Mow only in daylight or good artificial light. Walk, never run.
- 17. Stop the blade when crossing gravel drives, walks or roads.
- 18. If the equipment should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.

- Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher or unclogging the chute.
 - The cutting blade continues to rotate for a few seconds after the engine is shut off. Never place any part of the body in the blade area until you are sure the blade has stopped rotating.
- 20. Never operate mower without proper trail shield, discharge cover, grass catcher, blade control handle or other safety protective devices in place and working. Never operate mower with damaged safety devices. Failure to do so can result in personal injury.
- 21. Muffler and engine become hot and can cause a burn. Do not touch
- 22. Only use parts and accessories made for this machine by manufacturer. Failure to do so can result in personal injury.
- 23. If situations occur which are not covered in this manual, use care and good judgment. Contact your dealer for assistance.

Slope Operation

Slopes are a major factor related to slip and fall accidents, which can result in severe injury. Operation on slopes requires extra caution. If you feel uneasy on a slope, do not mow it. For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15 degrees, do not mow it.

Do:

- 1. Mow across the face of slopes; never up and down. Exercise extreme caution when changing direction on slopes.
- Watch for holes, ruts, rocks, hidden objects, or bumps which can cause you to slip or trip. Tall grass can hide obstacles.
- Always be sure of your footing. A slip and fall can cause serious personal injury. If you feel you are losing your balance, release the blade control handle immediately, and the blade will stop rotating within 3 seconds.

Do Not:

- 1. Do not mow near drop-offs, ditches or embankments, you could lose your footing or balance.
- 2. Do not mow slopes greater than 15 degrees as shown on the slope gauge.
- 3. Do not mow on wet grass. Unstable footing could cause slipping.

Service

Safe Handling Of Gasoline:

- To avoid personal injury or property damage use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Serious personal injury can occur when gasoline is spilled on yourself or your clothes, which can ignite. Wash your skin and change clothes immediately.
- 2. Use only an approved gasoline container.
- Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- 4. Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.

- Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- Never fuel machine indoor because flammable vapors will accumulate in the area.
- Never remove gas cap or add fuel while engine is hot or running. Allow engine to cool at least two minutes before refueling.
- 9. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to provide for fuel expansion.
- 10. Replace gasoline cap and tighten securely.
- 11. If gasoline is spilled, wipe it off the engine and equipment. Move unit to another area. Wait 5 minutes before starting engine.
- 12. Never store the machine or fuel container near an open flame, spark or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.
- 13. To reduce fire hazard, keep mower free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage and remove any fuel soaked debris.
- 14. Allow a mower to cool at least 5 minutes before storing.

General Service:

- Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.
- Before cleaning, repairing, or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire and ground against the engine to prevent unintended starting.
- 3. Check the blade and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade for damage (e.g., bent, cracked, worn) Replace blade with the original equipment manufacture's (O.E.M.) blade only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
- Mower blades are sharp and can cut. Wrap the blade or wear gloves, and use extra caution when servicing them.
- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- Never tamper with safety devices. Check their proper operation regularly.
- After striking a foreign object, stop the engine, disconnect the spark plug wire and ground against the engine. Thoroughly inspect the mower for any damage. Repair the damage before starting and operating the mower.
- Never attempt to make a wheel or cutting height adjustment while the engine is running.
- 9. Grass catcher components, discharge cover, and trail shield are subject to wear and damage which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace immediately with original equipment manufacturer's (O.E.M.) parts only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
- 10. Do not change the engine governor setting or over-rev the engine. The governor controls the maximum safe operating speed of the engine.
- 11. Maintain or replace safety labels, as necessary.
- 12. Observe proper disposal laws and regulations. Improper disposal of fluids and materials can harm the environment.



Safe Operation Practices



WARNING

This symbol points out important safety instructions, which if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol.

HEED IT'S WARNING!

Your Responsibility

Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.



Setup and Adjustment



NOTE: Stand behind the mower as if you were going to operate it. Your right hand corresponds to the right side of the mower; your left hand corresponds to the left side of the mower.

NOTE: Your mower is shipped with the handle in the higher height position.

NOTE: Each end of the lower handle must be placed in the same relative position.

IMPORTANT

DO NOT crimp the cables when lifting the handle up. Make sure to route the cables inside the lower handle.

NOTE: This Operator's Manual covers several models. Lawn Mower features vary by model. Not all features discussed (or engines pictured) in this manual are applicable to all Lawn Mower models.

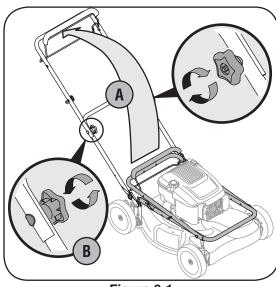


Figure 3-1

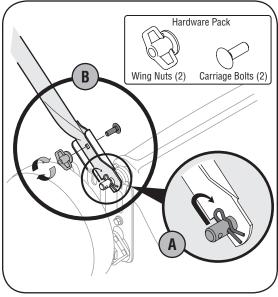


Figure 3-2

- 1. Remove any packing material which may be between upper and lower handles.
 - a. Pull up and back on upper handle as shown in Figure 3-1. Make certain the lower handle is seated securely into the handle mounting brackets.
 - b. Tighten hand knobs securing upper handle to lower handle. Make sure that each carriage bolt is seated properly in the handle.
- 2. Locate hairpin clip in one hole on the weld pin on each side of lower handle.
 - Remove hairpin clip from this hole. Using a pair of pliers, insert hairpin clip into the other hole on the weld pin. Repeat on other side. See Figure 3-2.
 - Insert a carriage bolt from the hardware pack into the upper hole on the handle mounting bracket.
 Secure with one plastic wing nut, also included in the hardware pack. Repeat on other side with remaining items from hardware pack.
- The rope guide is attached to the right side of the upper handle. Loosen the wing nut which secures the rope guide.
 - a. Hold the blade control against upper handle.
 - b. Pull starter rope out of the engine. Release the blade control. See Figure 3-3.
 - c. Slip starter rope into rope guide.
 - d. Tighten wing nut.
- 4. Insert post on cable ties into holes provided on the lower handle. Pull cable tie tight and trim excess.
- 5. An adjusting plate and thumb lever at each wheel position provides cutting height adjustment.
 - a. Depress lever towards wheel.
 - b. Move it to any of the nine positions for desired cutting height. See Figure 3-5.
 - c. Release lever towards mower deck.

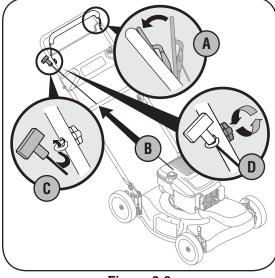


Figure 3-3

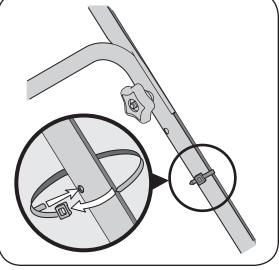


Figure 3-4

- 6. Follow steps below to assemble the grass catcher:
 - Place bag over frame so that its black plastic side is at the bottom.
 - Slip plastic channel of grass bag over hooks on the frame. See Figure 3-6. All plastic channels except center top of bag attach from outside of bag.
 - c. Attach center top of bag from inside of bag.
- 7. Follow steps below to attach grass catcher:
 - a. Lift rear discharge door.
 - Place grass catcher on the pivot rod. Let go of discharge door so that it rests on the grass catcher. See Figure 3-7.

To remove grass catcher or convert to a mulcher (if equipped), lift rear discharge door on the mower as shown in Figure 3-7. Lift grass catcher up and out of the pivot rod. Release rear discharge door to allow it to close rear opening of mower.



WARNING: Never operate mower unless the hooks on the grass catcher are firmly seated in the slots on the handle bracket assemblies, and the rear discharge door rests firmly against top of the grass catcher.

- 8. If coverting to side discharge, make sure grass catcher is off unit and rear discharge door is closed.
 - a. Lift mulching plug on the right side of mower.
 - b. Slide two hooks of side discharge chute under the hinge pin on the mulching plug assembly and lower the side mulching plug. See Figure 3-8.

NOTE: Do not remove the side mulching plug at any time, even when you are not mulching.

9. If equipped, charge battery for 8 to 10 hours before initial use. Follow instructions in Maintenance section.

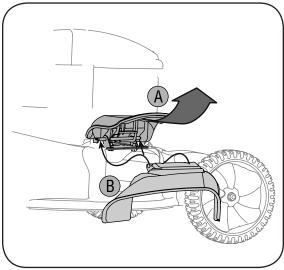


Figure 3-8

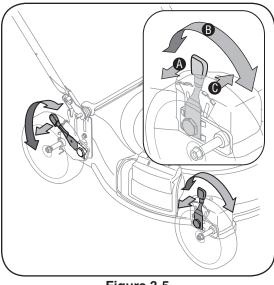


Figure 3-5

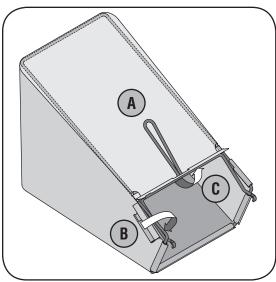


Figure 3-6

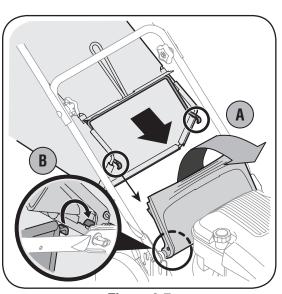


Figure 3-7



Setup and Adjustment



WARNING

Never operate mower unless the hooks on the grass catcher are firmly seated in the slots on the handle bracket assemblies, and the rear discharge door rests firmly against top of the grass catcher.



CUTTING HEIGHT

All wheels must be placed in the same relative position.

GRASS CATCHER

Make certain bag is turned right side out before assembling (warning label will be on the outside).

IMPORTANT

This unit is shipped without gasoline or oil in the engine. Fill up gasoline and oil as instructed in the accompanying engine manual **BEFORE** operating your mower.



Operating Your Lawn Mower



WARNING

The blade control mechanism is a safety device. Never attempt to bypass its operations.

Use extreme care
when handling
gasoline. Gasoline is
extremely flammable
and the vapors are
explosive. Never fuel
the machine indoors
or while the engine
is hot or running.
Extinguish cigarettes,
cigars, pipes and
other sources of
ignition.

Keep hands and feet away from the chute area on cutting deck. Refer to warning label on the unit.

Know Your Lawn Mower

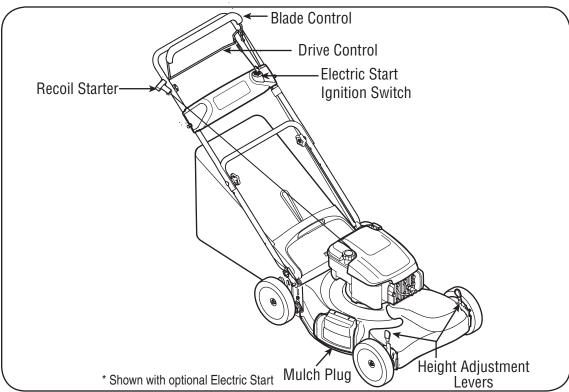


Figure 4-1

Now that you have set up your lawn mower for operation, get aquainted with its controls and features. These are described below and illustrated on this page. This knowledge will allow you to use your new equipment to its fullest potential.

Blade Control

The blade control is attached to the upper handle of the mower. Depress and squeeze it against the upper handle to operate the unit. Release it to stop engine and blade.



WARNING: This blade control mechanism is a safety device. Never attempt to bypass its operations.

Drive Control

The drive control is located on the underside of the upper handle and is used to engage the drive. Squeeze it against the upper handle to engage the drive; release it to slow down or stop mower from propelling. See Figure 4-1.

Mulch Plua

The mulching plug is used only for mulching purposes. Instead of collecting the grass clippings in the grass catcher, your mower has the option of recirculating the clippings back to the lawn. Make sure that the rear discharge door is closed and the grass catcher is removed from unit while mulching.

Cutting Height Adjustment Levers

One adjustment lever is located on each wheel and is used to adjust the cutting height. All four levers have to be at the same relative position to ensure a uniform cut.

Recoil Starter

The recoil starter is attached to the right upper handle. Stand behind the unit and pull the recoil starter rope to start the unit.

Electric Start Ignition Switch (If Equipped)

The ignition switch is located on the left side of the handle panel. It is used only for the electric starter.

Gas and Oil Fill-Up

- 1. Check oil level and add oil if necessary. Follow engine manual for this.
- Service the engine with gasoline as instructed in the engine manual. See engine manual for location of oil and gas fill.



WARNING: Use extreme care when handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Never fuel the machine indoors or while the engine is hot or running. Extinguish cigarettes, cigars, pipes and other sources of ignition.



WARNING: The operation of any lawn mower can result in foreign objects being thrown into the eyes, which can damage your eyes severely. Always wear safety glasses while operating the mower, or while performing any adjustments or repairs on it.

Starting Engine



WARNING: Be sure no one other than the operator is standing near the lawn mower while starting engine or operating mower. Never run engine indoors or in enclosed, poorly ventilated areas. Engine exhaust contains carbon monoxide, an odorless and deadly gas. Keep hands, feet, hair and loose clothing away from any moving parts on engine and lawn mower.

- Push primer (if equipped) three times. Wait about two seconds between each push. See Figure 4-2. In temperature around 55° F or below, prime five times. Do not prime to restart a warm engine.
- 2. Standing behind the mower, squeeze the blade control against upper handle. See Figure 4-2.
- Recoil Start: Grasp recoil starter handle and pull rope out with a rapid, continuous, full arm stroke. Keeping a firm grip on the starter handle, let the rope rewind slowly. Repeat until engine cranks. Let the rope rewind each time slowly.

Electric Start (If Equipped): Turn ignition key to the right to start the engine. Release the key after the engine starts.

Stopping Engine

- 1. Release blade control to stop the engine and blade.
- 2. Disconnect spark plug wire from spark plug and ground against the engine.



WARNING: Wait for the blade to stop completely before doing any work on the mower or to remove the grass catcher.

Using Your Lawn Mower



WARNING: Never operate your mower without either the rear door or the entire grass catcher assembly firmly secured.

Be sure lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. Such objects could be accidently thrown by the mower in any direction and cause serious personal injury to the operator and others.

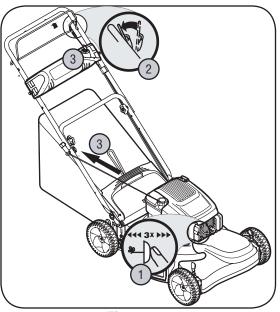


Figure 4-2



WARNING: If you strike a foreign object, stop the engine. Remove wire from the spark plug, thoroughly inspect mower for any damage, and repair damage before restarting and operating. Extensive vibration of mower during operation is an indication of damage. The unit should be promptly inspected and repaired.

- 1. Once the engine is running, squeeze the drive control against the upper handle to propel mower.
- 2. For best results, do not cut wet grass.
- 3. For a healthier lawn, never cut off more than one-third of the total length of the grass.

Using as Mulcher

For mulching grass, remove the grass catcher from the mower. The rear discharge door should be closed.

- 1. For effective mulching, do not cut wet grass.
- New or thick grass may require a narrower cut. Adjust ground speed according to condition of lawn.
- 3. If the grass has been allowed to grow in excess of 4 inches, mulching is not recommended. Use the grass catcher to bag clippings instead.

Using Grass Catcher

You can use the grass catcher to collect clippings while you are operating the mower.

- 1. Attach grass catcher following instructions in Set Up. Grass clippings will automatically collect in bag as you run mower. Operate mower till grass bag is full.
- 2. Stop engine completely by releasing the blade control handle. Make sure that the unit has come to a complete stop.
- 3. Lift discharge door and pull grass bag up and away from the mower to dispose of the grass clippings.



Operating Your Lawn Mower



WARNING

The operation of any lawn mower can result in foreign objects being thrown into the eyes, which can damage your eyes severely. Always wear safety glasses while operating the mower, or while performing any adjustments or repairs on it.

Be sure no one other than the operator is standing near the lawn mower while starting engine or operating mower. Never run engine indoors or in enclosed, poorly ventilated areas. Engine exhaust contains carbon monoxide, an odorless and deadly gas. Keep hands, feet, hair and loose clothing away from any moving parts on engine and lawn mower.

5

Maintaining Your Lawn Mower



WARNING

Always stop engine, disconnect spark plug, and ground against engine before cleaning, lubricating or doing any kind of maintenance on your machine.



We do not recommend the use of pressure washers or garden hose to clean your unit. These may cause damage to electric components, spindles, pulleys, bearings, or the engine. The use of water will result in shortened life and reduce serviceability.

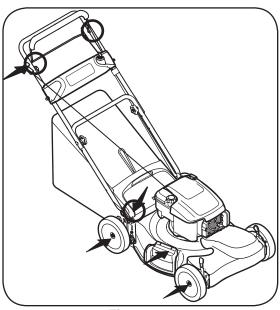


Figure 5-1

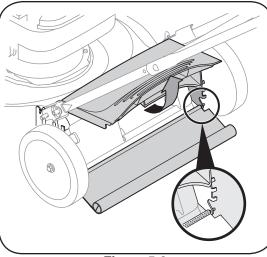


Figure 5-2

General Recommendations

- 1. Always observe safety rules when performing any maintenance.
- The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from warranty, operator must maintain the lawn mower as instructed here.
- 3. Changing of engine-governed speed will void engine warranty.
- 4. All adjustments should be checked at least once each season.
- 5. Periodically check all fasteners and make sure these are tight.



WARNING: Always stop engine, disconnect spark plug, and ground against engine before cleaning, lubricating or doing any kind of maintenance on your machine.

Lubrication

- 1. Lubricate pivot points on the blade control at least once a season with light oil. The blade control must operate freely in both directions. See Figure 5-1.
- 2. Lubricate the wheels at least once a season with light oil (or motor oil). If wheels are removed for any reason, lubricate surface of the pivot arm and inner surface of the wheel with light oil. See Figure 5-1.
- 3. Lubricate the torsion spring and pivot point on each end of the rear discharge door and the side mulching plug periodically with light oil to prevent rust. See Figure 5-1.
- 4. The transmission is pre-lubricated and sealed at the factory and does not require lubrication.
- 5. Follow the accompanying engine manual for lubrication schedule and instruction for engine lubrication.

Deck Care

- 1. Disconnect spark plug wire. Drain gasoline from lawn mower, or place a piece of plastic under the gas cap.
- 2. Tip mower so that it rests on the housing. Keep the side with the air cleaner facing up. Hold mower firmly.



WARNING: Never tip the mower more than 90 degrees in any directions and do not leave the mower tipped for any length of time. Oil can drain into the upper part of the engine causing a starting problem.

- 3. Scrape and clean the underside of the deck with a suitable tool. Do not spray with water.
- 4. Put the mower back on its wheels on the ground. If you had put plastic under the gas cap earlier, make sure to remove it now.

Engine Care

- 1. Maintain oil level as instructed in engine manual.
- 2. Service air cleaner every 25 hours under normal conditions. Clean every few hours under extremely dusty conditions. Refer to engine manual.
- Clean spark plug and reset the gap once a season. Check engine manual for correct plug type and gap specifications.
- Clean engine regularly with a cloth or brush. Keep the cooling system (blower housing area) clean to permit proper air circulation. Remove all grass, dirt and combustible debris from muffler area.

Replacing Rear Flap

- 1. To remove rear flap, lift rear door, and press flap in on either side to remove from hole. See Figure 5-2.
- 2. Remove flap from opposite hole and replace with new flap in the opposite order and manner of removal.

Blade Care



WARNING: When removing cutting blade for sharpening or replacement, protect your hands with a pair of heavy gloves or use a heavy rag to hold blade.

- 1. Disconnect spark plug wire from spark plug. Turn mower on its side making sure that the air filter and the carburetor are up.
- 2. Remove bolt, blade bell support, blade, and blade adapter from the engine crankshaft. See Figure 5-3.
- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen the blade while it is still on the mower. When sharpening blade, follow original angle of grind. Grind cutting edges equally to keep blade balanced.
- Remove blade from the adapter for testing balance.
 Balance the blade on a round shaft screwdriver to check. Remove metal from the heavy side until it balances evenly.



WARNING: An unbalanced blade will cause excessive vibration when rotating at high speeds. It may cause damage to mower, and could break causing personal injury.

- 5. Lubricate the engine crankshaft and the inner surface of the blade adapter with light oil. Slide the blade adapter onto the engine crankshaft. Place the blade on the adapter such that the side of the blade marked "Bottom" (or with part number) faces the ground when the mower is in the operating position. Make sure that blade is aligned and seated on blade adapter flanges.
- 6. Place blade bell support on the blade. Align notches on the blade bell support with small holes in blade. Replace hex bolt and tighten hex bolt to torque: 450 in. lbs. min., 600 in. lbs. max.

To ensure safe operation of your mower, periodically check the blade bolt for correct torque.

Belt Care

- Remove two shoulder screws securing front drive cover to mower deck. See Figure 5-4. Press inward on sides of front drive cover and release tabs that secure it to the height adjuster brackets. Remove drive cover from mower.
- Loosen screw holding belt tension spring to transmission. See Figure 5-4 inset. Do not remove screw completely. As you loosen it, tension on the belt will be released.
- Push transmission up a little and slide belt off the transmission pulley. Lift mower to access belt from underside of mower. Slide belt off of engine pulley and around the blade. See Figure 5-5.

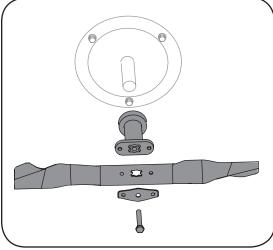


Figure 5-3

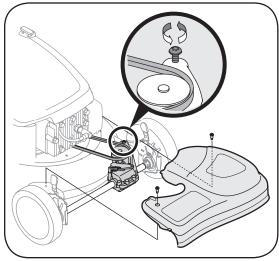


Figure 5-4

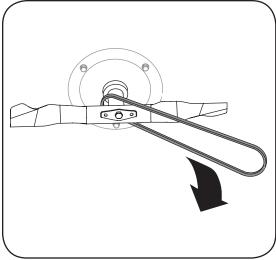


Figure 5-5

4. Replace with new belt, working around blade. Make sure belt is firmly seated on engine pulley while pulling from the other side and sliding it around the transmission pulley. Tighten screw loosened earlier to secure belt tension spring to the transmission. Reassemble front drive cover.



Maintaining Your Lawn Mower



WARNING

When removing the cutting blade for sharpening or replacement or when sliding the belt around it, protect your hands with a pair of heavy gloves or use a heavy rag to hold the blade.

An unbalanced blade will cause excessive vibration when rotating at high speeds. It may cause damage to mower, and could break causing personal injury.



NOTE: Make certain that belt is seated correctly and that it is riding smoothly on the engine pulley and is not pinched between the lower and upper pulley halves.

Maintaining Your Lawn Mower



WARNING

Batteries contain sulfuric acid which may cause burns. Do not short circuit or mutilate batteries in any way. Do not put batteries in fire as these may burst or release toxic materials.

The battery contains corrosive fluid and toxic material: handle with care and keep away from children. Do not puncture, disassemble, mutilate or incinerate the battery. Explosive gases could be vented during charging or discharging. Use in a well ventilated area, away from sources of ignition.

Use only the battery charger supplied with this mower.

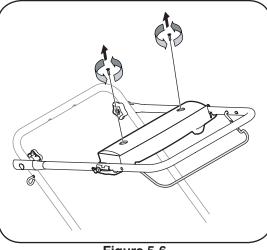


Figure 5-6

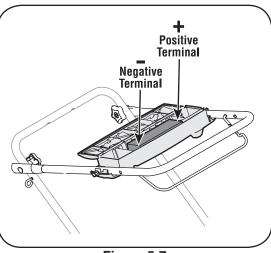


Figure 5-7

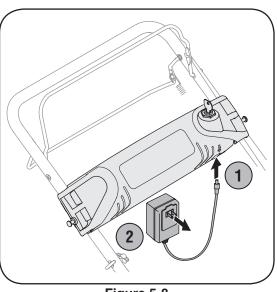


Figure 5-8

Replacing Battery (If Equipped)



WARNING: Batteries contain sulfuric acid which may cause burns. Do not short circuit or mutilate batteries in any way. Do not put batteries in fire as these may burst or release toxic materials.

- 1. Loosen round handle knobs securing upper and lower handles and carefully fold the upper handle down toward the lower handle as shown in Figure 5-6.
- 2. Remove the two screws securing battery cover to battery housing and place them to the side. See Figure
- 3. Open battery cover, remove positive and negative leads from battery, remove and replace with new battery. Connect the positive lead to the positive side of the battery pack, then connect the negative side.

NOTE: The battery you have may differ slightly from the one shown in Figure 5-7. Refer to the Parts List.

IMPORTANT: When replacing battery pack in handle panel, battery pack must be positioned with the positive terminal to the left side and the negative terminal to the right side of panel (Positive terminal is closest to the key switch). See Figure 5-7. Replacing battery pack incorrectly will cause serious damage.

- 4. Reattach battery cover to battery housing by securing with the two screws removed earlier, making sure to snap the wire conduit on the left into place on the housing.
- 5. Fold handles back up and tighten handle knobs.

Charging Battery (If Equipped)



WARNING: The battery contains corrosive fluid and toxic material; handle with care and keep away from children. Do not puncture, disassemble, mutilate or incinerate the battery. Explosive gases could be vented during charging or discharging. Use in a well ventilated area, away from sources of ignition.

1. Plug the battery charger into the outlet on the underside of the battery housing. See Figure 5-8. **IMPORTANT**: Always plug charger lead into battery pack lead first, and then insert battery charger plug into 120 volt standard household outlet. Follow this order of action every time you charge the battery.

NOTE: The special designed plug on the charger will only fit into the plug on the battery box.

- Charge battery for 8 to 10 hours before initial use. Do not charge longer than 12 hours. The battery should be charged at the beginning and end of the season and after any other extended periods of non-use.
- 3. After charging, disconnect battery charger plug from household outlet first, then disconnect charger lead from battery pack lead.



WARNING: Do not remove the battery pack from the handle panel for any reason other than replacement.

Replacing Fuse (If Equipped)

The electric starter circuit and battery are protected by a 40 ampere fuse. If the fuse burns out, the electric starter will not operate. If the unit fails to start with the electric starter, perform the following steps to check the fuse inside the battery housing:

- 1. Open the battery cover as described in **Replacing Battery**. See Figure 5-6.
- 2. Remove fuse from socket and inspect as shown in Figure 5-9. If it is burned out, replace with standard automotive 40 ampere fuse.
- 3. Carefully place wiring back into housing, close battery cover, and fold upper handle back into place.

NOTE: The engine can be started manually if the fuse burns out.

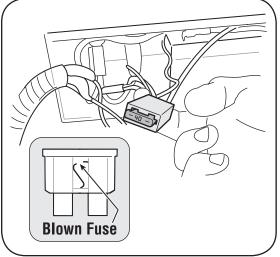


Figure 5-9

Off-Season Storage

The following steps should be taken to prepare your lawn mower for storage.

- 1. Clean and lubricate mower thoroughly as described in the lubrication instructions.
- 2. We do not recommend the use of a pressure washer or garden hose to clean your unit.
- 3. Refer to engine manual for correct engine storage instructions.
- 4. Coat mower's cutting blade with chassis grease to prevent rusting.
- 5. Store mower in a dry, clean area. Do not store next to corrosive materials, such as fertilizer.

When storing any type of power equipment in a poorly ventilated or metal storage shed, care should be taken to rust-proof the equipment. Using a light oil or silicone, coat the equipment, especially cables, and all moving parts of your lawn mower before storage.

Battery (If Equipped)

The battery must be stored with a full charge. Extended storage of a discharged battery will reduce life and capacity of the battery.



Maintaining Your Lawn Mower



WARNING

Do not remove the battery pack from the handle panel for any reason other than replacement.



NOTE: The engine can be started manually if the fuse burns out.



Trouble Shooting



For repairs beyond the minor adjustments listed here, contact an authorized service dealer.

Problem	Cause	Remedy
Engine fails to start	Blade control disengaged.	Engage blade control.
	2. Spark plug wire disconnected.	2. Connect wire to spark plug.
	3. Fuel tank empty or stale fuel.	3. Fill tank with clean, fresh gasoline.
	Engine not primed (if equipped).	Prime engine as instructed in "Operating Your Lawn Mower".
	5. Faulty spark plug.	5. Clean, adjust gap, or replace.
	6. Blocked fuel line.	6. Clean fuel line.
	7. Engine flooded.	7. Wait a few minutes to restart, but do not prime.
	8. Burnt fuse. (Electric Start Only)	Replace fuse (see Maintenance section)
Engine runs erratic	Spark plug wire loose.	Connect and tighten spark plug wire.
	Blocked fuel line or stale fuel.	Clean fuel line; fill tank with clean, fresh gasoline.
	3. Vent in gas cap plugged.	3. Clear vent.
	4. Water or dirt in fuel system.	Drain fuel tank. Refill with fresh fuel.
	5. Dirty air cleaner.	5. Refer to engine manual.
	6. Carburetor out of adjustment.	6. Refer to engine manual.
Engine overheats	1. Engine oil level low.	Fill crankcase with proper oil.
Engine evented	2. Air flow restricted.	Remove blower housing and clean.
	Carburetor not adjusted properly.	3. Refer to engine manual.
Occasional skips	Spark plug gap too close.	1. Adjust gap to .030".
(hesitates) at	Carburetor idle mixture adjustment	2. Refer to engine manual.
high speed	improperly set.	
Idles poorly	Spark plug fouled, faulty or gap too wide.	Reset gap to .030" or replace spark plug.
	Carburetor improperly adjusted.	2. Refer to engine manual.
	3. Dirty air cleaner.	3. Refer to engine manual.
Excessive Vibration	Cutting blade loose or unbalanced.	Tighten blade and adapter. Balance blade.
	2. Bent cutting blade.	2. See an authorized service dealer.
Mower will not mulch grass	1. Wet grass.	Do not mow when grass is wet; wait until later to cut.
	2. Excessively high grass.	Mow once at a high cutting height, then mow again at desired height or
	3. Dull blade.	make a narrower cutting path.
	o. Buil blade.	3. Sharpen or replace blade.
Uneven cut	1. Dull blade.	Sharpen or replace blade.
Mower will not	Belt not installed properly	Check belt for proper pulley instal- Istian and mayament
self propel	Debris clogging drive operation.	lation and movement.
	3. Damaged or worn belt.	Stop engine, disconnect spark plug wire, and clean out debris.
		Inspect and replace belt.

Safety Labels Found On Your Lawn Mower



Safety Labels



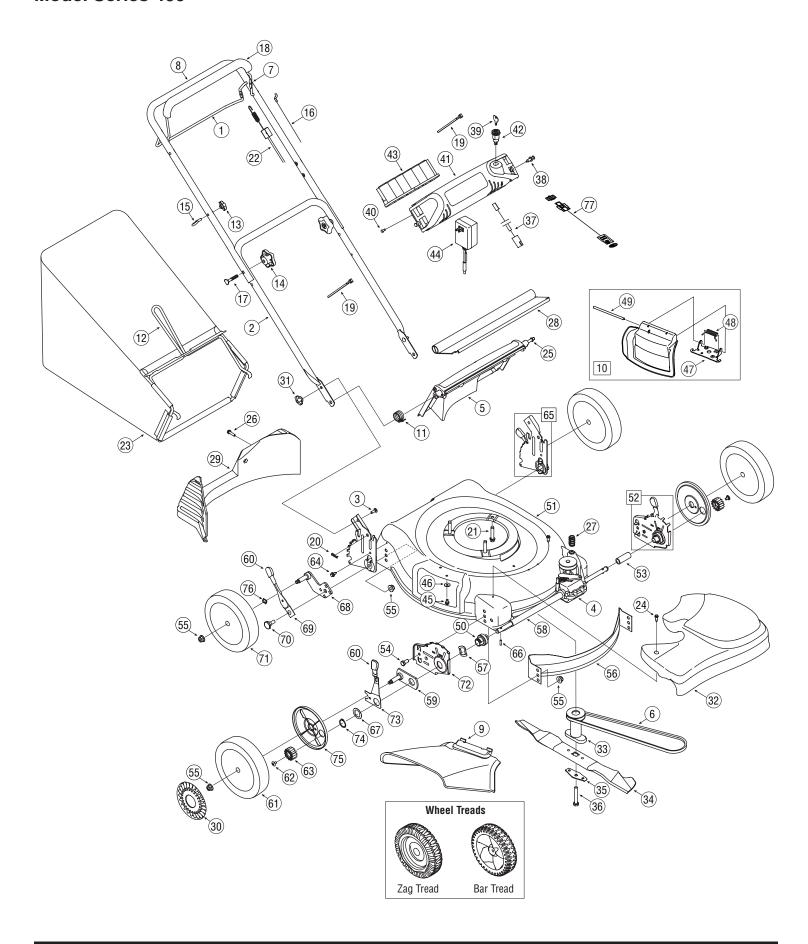


DO NOT remove safety (or any) labels from mower for any reason.





Model Series 460



				,	
1	747-1214	Drive Control	42	725-04347†	Key Switch
2	749-0928A	Lower Handle	43	725-04323†	12 Volt Battery
3	710-0703	Carriage Bolt 1/4-20	44	725-04329†	Battery Charger
4	618-04376	Transmission Assembly	45	710-0599	TT Screw 1/4-20 x 0.5
5	731-05865	Rear Discharge Door	46	736-0270	Bell Washer.265 x 0.75
6	754-0637A	V-Belt	47	17032A	Deflector Chute Adapter
7	747-1161A	Blade Control	48	732-1014	Torsion Spring
8	749-1233D	Upper Handle (Electric Start)	49	747-0710	Hinge Pin
	749-1092A	Upper Handle (Non-electric start)	50	682-0015	Bearing Assembly
9	731-04177	Chute Deflector	51	787-01278	21" Deck
10	687-02055	Mulch Plug Complete	52	687-02194	Height Adjustment Ass'y - RH
11	732-04090A	Torsion Spring - RH		687-02193	Height Adjustment Ass'y - LH
12	747-04080	Grass Bag Frame	53	750-04595	Slev. Spacer 1.4" Lg.
13	720-0279	Handle Knob	54	710-0216	Hex Screw, 3/8-16 x.75
14	720-04072	Handle Knob	55	712-04065	Flange Lock Nut, 3/8-16
15	710-1205	Eye Bolt	56	782-5002B	Front Baffle
16	746-1132	Control Cable - 40.75"	57	736-0447	Wave Washer
	746-04309	Control Cable - 39"	58	750-04594	Sleeve Spacer 8.985" Lg.
	746-04135	Control Cable - 39" (Kawasaki)	59	687-02044	Pivot Plate Assembly
17	710-1174	Carriage Bolt 5/16-18 x 2.0	60	720-0426	Adjustment Knob
18	731-04859†	Bail Cover	61	634-0190	Front Wheel, 8 x 1.8, Bar
19	726-0240	Cable Tie		734-2042	Front Wheel, 8 x 2.125, Zag
20	714-0104	Cotter Pin	62	710-04531	Screw, 1/4-20 x .390
21	710-0654A	Self-Tapping Sems Screw	63	717-1762	Gear 14T RH FWD
22	746-04203	Drive Cable		717-1761	Gear 14T LH FWD
23	664-04007A	Grassbag - Black	64	710-1652	TT Scr. w/Washer 1/4-20 x.625
	664-04034A	Grassbag - Gray	65	687-02271	Handle Bracket Assembly - RH
24	710-1650	Shoulder Screw # 12 -24		687-02270	Handle Bracket Assembly - LH
25	747-04587	Pivot Rod	66	715-0221	Dowel Pin
26	710-1741	Screw, 1/4-15 x 1.00	67	736-0474	Washer
27	732-1043	Belt Tension Spring	68	687-02071A	Pivot Arm Assembly - RH
28	731-05642	Rear Trailing Shield		687-02070A	Pivot Arm Assembly - LH
29	731-04150C	Rear Baffle	69	732-04175	Rear Spring Lever
30	731-0981A†	Hub Cap	70	738-0507B	Shoulder Scr., 500 Dia. x. 434
31	712-0397	Wing Nut	71	734-1987	Rear Wheel, 8 x 1.8, Bar
32	731-05013A	Transmission Cover - Black		734-2004A	Rear Wheel, 8 x 2.125, Zag, w/BB
	731-05250	Transmission Cover - Gray		734-2005A	Rear Wheel, 8 x 2.125, Zag
33	748-04015A	Blade Adapter	72	787-01298	Height Adjuster Plate - RH
34	742-0741	21" Mulching Blade		787-01299	Height Adjuster Plate - LH
35	736-0524B	Blade Bell Support	73	732-0706	Front Lever - RH
36	710-1257	Hex Screw 3/8-24 x 2.50		732-0707	Front Lever - LH
37	725-04293†	Electric Starter Harness	74	716-0102	Snap Ring
38	728-0199†	Rivet	75	782-7551A	Wheel Dust Cap
39	725-0201†	Key	76	736-0504†	Washer, Wave, .510 x .750 x .017
40	710-1667A†	Screw, #10-16 x .75	77	725-04310†	Extension Harness (Kawasaki)
41	731-05459†	Battery Housing	† If Equ	uipped	



Parts List



To order replacement parts, contact 1-800-800-7310 or visit www.mtdproducts.com.



IMPORTANT

For a proper working machine, use Factory Approved Parts.

V-BELTS are specially designed to engage and disengage safely.
A substitute (non OEM) V-Belt can be dangerous by not disengaging completely.

NOTES						
Use this page to make notes and write down important information.						

NOTES					
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MANUFACTURER'S LIMITED WARRANTY FOR



The limited warranty set forth below is given by MTD LLC with respect to new merchandise purchased and used in the United States, its possessions and territories.

"MTD" warrants this product against defects in material and workmanship for a period of two (2) years commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in materials or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water, or damage because of other peril or natural disaster. Damage resulting from the installation or use of any part, accessory or attachment not approved by MTD for use with the product(s) covered by this manual will void your warranty as to any resulting damage.

Normal wear parts are warranted to be free from defects in material and workmanship for a period of thirty (30) days from the date of purchase. Normal wear parts include, but are not limited to items such as: batteries, belts, blades, blade adapters, grass bags, rider deck wheels, seats, snow thrower skid shoes, shave plates, auger spiral rubber and tires. **HOW TO OBTAIN SERVICE:** Warranty service is available, WITH PROOF OF PURCHASE, through your local authorized service dealer. To locate the dealer in your area, check your Yellow Pages, or contact MTD LLC at P.O. Box 361131, Cleveland, Ohio 44136-0019, or call 1-800-800-7310 or 1-330-220-4683 or log on to our Web site at www.mtdproducts.com.

This limited warranty does **not** provide coverage in the following cases:

- The engine or component parts thereof. These items may carry a separate manufacturer's warranty. Refer to applicable manufacturer's warranty for terms and conditions.
- b. Log splitter pumps, valves, and cylinders have a separate one year warranty.
- c. Routine maintenance items such as lubricants, filters, blade sharpening, tune-ups, brake adjustments, clutch adjustments, deck adjustments, and normal deterioration of the exterior finish due to use or exposure.
- d. Service completed by someone other than an authorized service dealer.

- MTD does not extend any warranty for products sold or exported outside of the United States, its possessions and territories, except those sold through MTD's authorized channels of export distribution.
- f. Replacement parts that are not genuine MTD parts.
- g. Transportation charges and service calls.

No implied warranty, including any implied warranty of merchantability of fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind MTD. During the period of the warranty, the exclusive remedy is repair or replacement of the product as set forth above. The provisions as set forth in this warranty provide the sole and exclusive remedy arising from the sale. MTD shall not be liable for incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement lawn care services or for rental expenses to temporarily replace a warranted product.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you. In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. Alteration of safety features of the product shall void this warranty. You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use the product. This limited warranty shall not extend to anyone other than the original purchaser or to the person for whom it was purchased as a gift. HOW STATE LAW RELATES TO THIS WARRANTY: This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

IMPORTANT: Owner must present Original Proof of Purchase to obtain warranty coverage.